

# **PATCO** *Air Tools*

Manufacturer of Quality Air Tools and Components

[www.patcoairtools.com](http://www.patcoairtools.com)

## Right Angle Wheel Grinders

### APPLICATIONS

The very popular GA-1340 and GA-1350 style Type 27 wheel tool is also available in a Type 1 wheel design. The spindle has been lengthened to allow a type 1 wheel with a maximum width of 1/4". For those tight spaces, when cutting or edge grinding is required, the GA-Series Type 1 wheel grinders can meet the challenge. Industrial applications include foundries, welding shops, fabrication plants, steel mills, and shipyards.



GA-1340



GA-1350

### GA RIGHT ANGLE SERIES TYPE 27 AND TYPE 1 WHEEL GRINDERS

- Heavy duty 1 HP motor
- Spiral bevel gears
- Available in steel or aluminum housing
- Side exhaust with adjustable deflector
- Small head for easy accessibility to tight work surfaces
- Motor parts interchangeable with other 1340/1350 tools
- Interchangeable with CP-3040-LABTIM

Model Number	HP	RPM	Throttle	Spindle	Wheel	OAL	Net Wt.	Housing	Air Inlet
GA-1340	.7	13,500	Safety	3/8"-24 x 3/4" Long	4" Type 27	8"	3 1/4 lbs.	Steel	1/4" NPT
GA-1340-1	.9	15,500		3/8"-24 x 1" Long	4" Type 1				
GA-1340A	.7	13,500	Safety	3/8"-24 x 3/4" Long	4" Type 27	8"	2 1/2 lbs.	Aluminum	1/4" NPT
GA-1340A-1	.9	15,500		3/8"-24 x 1" Long	4" Type 1				
GA-1350	.7	13,500	Safety lock-off	3/8"-24 x 3/4" Long	4" Type 27	8 1/4"	3 1/2 lbs.	Steel	1/4" NPT
GA-1350-1	.9	15,500		3/8"-24 x 1" Long	4" Type 1				
GA-1350A	.7	13,500	Safety lock-off	3/8"-24 x 3/4" Long	4" Type 27	8 1/4"	2 3/4 lbs.	Aluminum	1/4" NPT
GA-1350A-1	.9	15,500		3/8"-24 x 1" Long	4" Type 1				

*\*IMPORTANT: Speed of tool must not exceed maximum operating speed of accessory. Never mount bonded grinding wheels.*

*\*Always wear eye, face and body protection.*

*\*Always use required wheel guard. Never remove a guard that is specified for a tool.*

*\*GA-1340/GA-1350: Available in 3" wheel capacity. Add -3 suffix (GA-1340-3) when ordering. Use only reinforced Type 27 wheels. 4" or 3" diameter x 1/4" max width, 3/8" center hole. Wheels not included.*

*\*GA-1340-1/GA-1350-1: Available in 3" wheel capacity. Add -3 suffix (GA-1340-3) when ordering. Use only reinforced Type 1 wheels. 4" or 3" diameter x 1/4" max width, 3/8" center hole. Wheels not included.*

#### STANDARD EQUIPMENT TYPE 1

- GA-3500 4" Wheel guard
- GA-3495-1 Wheel spindle nut
- GA-3588-1 Wheel nut
- GA-3653 Wrench
- G-3858 Wrench

#### STANDARD EQUIPMENT TYPE 27

- GA-3500 4" Wheel guard
- GA-3495 Wheel adapter
- GA-3588 Wheel nut
- GA-3652 Spanner wrench
- GA-3653 Wrench
- G-3858 Wrench

#### OPTIONAL EQUIPMENT

- GA-3480 3" Guard
- GA-3545 4 1/2" Guard
- GA-3500-SP 3" Low profile guard
- GA-3938 3/8-24 x 1/2" Spindle
- GA-3295 Short angle head assembly with 3/8-24 spindle
- GA-3005 tune-up kit
- GA-3183-ASSM Drop in motor assembly (includes GA-3490 coupling)
- GA-8450 Gear grease 2oz tube
- GA-8350 Lubrication gun for grease/oil tubes

## Right Angle Wheel Grinders

The GA-11-Series are **PATCO's** most durable right angle grinders. Designed for applications that other grinders cannot handle, spiral beveled gears and a wick-type lubricating system delivers the durability you need in the most challenging of conditions. This grinder is available in a 4" - 5" Type 27 wheel, used for grinding, deburring, and blending. Industrial applications include foundries, welding shops, fabrication plants, steel mills, and shipyards. **Now available with 200 double angle collet spindle.**

### GA-11 SERIES

- Heavy Duty 1 HP motor
- 11,000 free-speed RPM
- Spiral bevel gears
- Double angle collet for extreme accuracy
- Available in steel or aluminum housing
- Side exhaust with adjustable deflector
- Dead handle for added stability and leverage
- Interchangeable motor parts with all 1340 and 1350 series grinders

GA-11650-C

GA-11650



Model Number	HP	RPM	Throttle	Spindle	Wheel	OAL	Net Wt.	Housing	Air Inlet
GA-11625	.9	11,000	Safety	5/8"-11 x 3/4" Long	5"	7 1/2"	4 3/4 lbs.	Steel	1/4" NPT
GA-11625A							4 lbs.	Aluminum	
GA-11625-3/8	.9	11,000	Safety	3/8"-24 x 1" Long	4" Type 27	7 1/2"	4 3/4 lbs.	Steel	1/4" NPT
GA-11625A-3/8							4 lbs.	Aluminum	
GA-11650	.9	11,000	Safety lock-off	5/8"-11 x 3/4" Long	5"	7 3/4"	5 lbs.	Steel	1/4" NPT
GA-11650A							4 1/4 lbs.	Aluminum	
GA-11650-3/8	.9	11,000	Safety lock-off	3/8"-24 x 1" Long	4" Type 27	7 3/4"	5 lbs.	Steel	1/4" NPT
GA-11650A-3/8							4 lbs.	Aluminum	

**\*IMPORTANT:** Never mount accessories that have lower maximum RPM rating than the tool, regardless of tool capacity. Never mount bonded grinding wheels. Always wear eye, face, and body protection. Use only reinforced Type 27 wheels, 4" - 5" diameter x 1/4" wide maximum x 3/8" center hole; wheels not included.

\*Specify collet insert if other than standard 1/4" double angle collet. Optional collet: 1/8", 3/16", 3/8", 23/64"

### NEW COLLET SPINDLE MODELS

Model Number	HP	RPM	Throttle	Spindle	Wheel	OAL	Net Wt.	Housing	Air Inlet
GA-11625-C	.9	11,000	Safety	1/4" 200 Series DA Collet Insert	NA	7 1/2"	4 3/4 lbs.	Steel	1/4" NPT
GA-11625A-C							4 lbs.	Aluminum	
GA-11650-C	.9	11,000	Safety lock-off	1/4" 200 Series DA Collet Insert	NA	7 3/4"	5 lbs.	Steel	1/4" NPT
GA-11650A-C							4 1/4 lbs.	Aluminum	

#### STANDARD EQUIPMENT

##### GA-11625/GA-11650

- GA-11208 5" Wheel guard
- GA-3653 Wrench

#### STANDARD EQUIPMENT

##### GA-11625-C/GA-11650-C

- G-3729 1/4" Collet
- G-3327 Wrench
- G-3858 Wrench

#### STANDARD EQUIPMENT

##### GA-11625-3/8/GA-11650-3/8 Type 27

- GA-11204 4" Wheel guard
- GA-3495 Wheel adapter
- GA-3588 Wheel nut
- GA-3652 Spanner wrench
- GA-3653 Wrench
- G-3858

#### OPTIONAL EQUIPMENT

- G-4001 Motor tune-up kit
- G-3183-ASSM Drop in motor
- GA-11006 GA-11 Angle head rebuild kit
- GA-8250 Gear Oil for Wick Lubricating System 2oz Tube
- GA-8350 Lubrication Gun for oil/grease tubes
- Various collet sizes





## Extended Right Angle Wheel Grinders

### APPLICATIONS

The very popular GAL-1340 and GAL-1350 style is available in Type 27 and Type 1 wheel design. The spindle has been lengthened to allow a type 1 wheel with a maximum width of 1/4". For those tight spaces, when cutting or edge grinding is required, the GAL-Series Type 1 wheel grinders can meet the challenge. Industrial applications include foundries, welding shops, fabrication plants, steel mills, and shipyards.

### GAL-EXTENDED RIGHT ANGLE SERIES

- Heavy duty 1 HP motor
- Available in steel or aluminum housing
- Side exhaust with adjustable deflector
- Small head for easy accessibility to tight work surfaces
- Motor parts interchangeable with other 1340/1350 tools
- Interchangeable with CP-3040-LASTIM/GASTIM



**GAL-1340**



**GAL-1350**

#### STANDARD EQUIPMENT

- GA-3500 4" Wheel guard
- GA-3652 Spanner wrench
- GA-3653 Wrench
- GA-3858 Wrench
- GA-3495 Type 27 Wheel adapter
- GA-3588 Type 27 Wheel nut

#### STANDARD EQUIPMENT TYPE 1

- GA-3500 4" Wheel guard
- GA-3495-1 Wheel spindle nut
- GA-3588-1 Wrench nut
- GA-3653 Wrench

#### OPTIONAL EQUIPMENT

- GA-3480 3" Wheel guard
- GA-3545 4 1/2" Guard
- GA-3500-SP 3" Low profile guard
- GA-3938 3/8-24 x 1/2" Spindle
- GAL-3488 Extended angle head assembly with 3/8-24 spindle
- GA-3820 tune-up kit
- GA-3183-ASSM Drop in motor assembly (includes GA-3490 coupling)
- GA-8450 Gear grease 2oz tube
- GA-8350 Lubrication gun for grease/oil tubes

### TYPE 1 WHEEL EXTENDED RIGHT ANGLE GRINDER

Model Number	HP	RPM	Throttle	Spindle	Wheel	OAL	Net Wt.	Housing	Air Inlet
GAL-1340	.7	13,500	Safety	3/8"-24 x 3/4" Long	4" Type 27	10"	3 1/2 lbs.	Steel	1/4"NPT
GAL-1340-1		15,500		3/8"-24 x 1" Long	4" Type 1				
GAL-1340A	.7	13,500	Safety	3/8"-24 x 3/4" Long	4" Type 27	10"	2 3/4 lbs.	Aluminum	1/4"NPT
GAL-1340A-1		15,500		3/8"-24 x 1" Long	4" Type 1				
GAL-1350	.7	13,500	Safety lock-off	3/8"-24 x 3/4" Long	4" Type 27	10 1/4"	3 3/4 lbs.	Steel	1/4"NPT
GAL-1350-1		15,500		3/8"-24 x 1" Long	4" Type 1				
GAL-1350A	.7	13,500	Safety lock-off	3/8"-24 x 3/4" Long	4" Type 27	10 1/4"	3 lbs.	Aluminum	1/4"NPT
GAL-1350A-1		15,500		3/8"-24 x 1" Long	4" Type 1				

**\*IMPORTANT:** Grinding wheel RPM must exceed tool RPM rating. Never mount bonded grinding wheels. Always wear eye, face, and body protection. Use only reinforced Type 1 wheels, 3" and 4" diameter x 1/4" wide maximum x 3/8" center hole; wheels not included.

## Right Angle Collet Grinders

### APPLICATIONS

These tools are excellent for applications such as die contouring, deburring, blending and smoothing in hard-to-reach areas. They are used primarily with carbide burs and mounted points. These tools are used in foundries, refineries, metal fabrication shops, power plants and other industries.

### GA-1340-C AND GA-1350-C SERIES

- Rugged 1 HP motor
- 13,500 RPM free speed
- Double angle collet for extreme accuracy
- Available in steel or aluminum housing
- Spiral beveled gears for longer life
- Side exhaust with adjustable deflector
- 1/2" side-to-center distance for easy accessibility to work-piece in tight areas
- Interchangeable motor parts with all 1340 and 1350 series grinders
- Interchangeable with CP-3040-LABCID/GABCID



### STANDARD EQUIPMENT

- G-3327 Wrench
- G-3858 Wrench
- G-3729 1/4" Collet

### OPTIONAL EQUIPMENT

- GA-3005 tune-up kit
- GA-3183-ASSM Drop in motor assembly (includes GA-3490 coupling)
- GA-3299 Short angle head assembly w/G-3729 collet
- GA-8450 Gear grease 2oz tube
- GA-8350 Lubrication gun for grease/oil tubes

Model Number	HP	RPM	Throttle	Spindle	OAL	Net Wt.	Housing	Air Inlet
GA-1340-C	.7	13,500	Safety	1/4" STD	8"	2 3/4 lbs.	Steel	1/4"NPT
GA-1340A-C	.7	13,500	Safety	1/4" STD	8"	2 lbs.	Aluminum	1/4"NPT
GA-1350-C	.7	13,500	Safety lock-off	1/4" STD	8 1/4"	3 lbs.	Steel	1/4"NPT
GA-1350AC	.7	13,500	Safety lock-off	1/4" STD	8 1/4"	2 1/4 lbs.	Aluminum	1/4"NPT

\*Specify collet if other than standard 1/4" double angle collet. Optional collet: 1/8", 3/16", 3/8", 23/64"



## Extended Right Angle Collet Grinders

### APPLICATIONS

These grinders are used with mounted points and carbide burrs for a variety of applications such as die contouring and repair, weld cleaning, casting and forging clean up, deburring, blending and smoothing. User industries include die shops, foundries, shipyards, construction, petrochemical and fabrication shops.

### GAL-1340-C AND GAL-1350-C SERIES

- Heavy duty 1 HP motor
- Double angle collet for extreme accuracy
- Available in steel or aluminum housing
- Adjustable side exhaust
- Extended reach for hard-to-access areas
- Spiral bevel gears
- Motor parts interchangeable with other 1340/1350 tools
- Available in steel or aluminum housing
- Interchangeable with CP-3040-LASCID/GASCID



GAL-1340-C



GAL-1350-C

### STANDARD EQUIPMENT

- G-3327 Wrench
- G-3858 Wrench
- G-3729 1/4" Collet

### OPTIONAL EQUIPMENT

- GA-3820 tune-up kit
- GA-3183-ASSM Drop in motor assembly (includes GA-3490 coupling)
- GA-3486 Extended angle head assembly w/G-3729 collet
- GA-8450 Gear grease 2oz tube
- GA-8350 Lubrication gun for grease/oil tubes

Model Number	HP	RPM	Throttle	Spindle	OAL	Net Wt.	Housing	Air Inlet
GAL-1340-C	.7	13,500	Safety	1/4" STD	10"	3 1/4 lbs.	Steel	1/4"NPT
GAL-1340A-C	.7	13,500	Safety	1/4" STD	10"	2 1/4 lbs.	Aluminum	1/4"NPT
GAL-1350-C	.7	13,500	Safety lock-off	1/4" STD	10 1/4"	3 lbs.	Steel	1/4"NPT
GAL-1350A-C	.7	13,500	Safety lock-off	1/4" STD	10 1/4"	2 1/4 lbs.	Aluminum	1/4"NPT

\*Specify collet if other than standard 1/4" double angle collet. Optional collet: 1/8", 3/16", 3/8", 23/64"





# Angle and Extended Angle Sanders

## APPLICATIONS

These tools are used primarily with 2" and 3" sanding or polishing discs for cleaning, deburring, blending, and smoothing applications. Industries include shipyards, foundries, refineries, fabrication shops, power plants, and a variety of other industries.

## GS/GSL 1340/1350 SERIES ANGLE SANDERS

- Heavy duty 1 HP motor
- 12,000 RPM-15,500 free speed
- Durable steel housing
- Interchangeable motor parts with 1340/1350 tools
- Adjustable side exhaust-keeps work area clean
- For use with threaded male-type back up pads
- 1/4-20 spindle
- Now a 1/4"-28 internal thread spindle available for High-speed drilling



### STANDARD EQUIPMENT

- G-3858 Wrench

### OPTIONAL EQUIPMENT

- Various back up pads
- GA-3820 tune-up kit for GSL- tools
- GA-3005 tune-up kit for GS- tools
- GA-3183-ASSM Drop in motor assembly (includes GA-3490 shank)
- GA-8450 Gear grease 2oz tube
- GA-8350 Lubrication gun for grease/oil tubes

Model Number	HP	RPM	Throttle	Spindle	OAL	Net Wt.	Housing	Air Inlet
GS-1340-3	.7	12,000	Safety	1/4"-20 1/2"Long	8"	3 lbs.	Steel	1/4" NPT
GS-1340A-3						2 1/4 lbs.	Aluminum	
GSL-1340-3	.7	12,000	Safety	1/4"-20 1/2"Long	10"	3 1/2 lbs.	Steel	1/4" NPT
GSL-1340A-3						2 3/4 lbs.	Aluminum	
GS-1350-3	.7	12,000	Safety lock-off	1/4"-20 1/2"Long	8 1/4"	3 1/4 lbs.	Steel	1/4" NPT
GS-1350A-3						2 1/2 lbs.	Aluminum	
GSL-1350-3	.7	12,000	Safety lock-off	1/4"-20 1/2"Long	10 1/4"	3 3/4 lbs.	Steel	1/4" NPT
GSL-1350A-3						3 lbs.	Aluminum	
GS-1340IT135 GS-1340AIT135	.7	13,500	Safety	1/4"-28 Internal thread	8"	3 lbs. 2 1/4 lbs.	Steel Aluminum	1/4" NPT
GSL-1340IT135 GSL-1340AIT135				1/4"-28 Internal thread		10"	3 1/2 lbs. 2 3/4 lbs.	

\* **IMPORTANT:** Speed of tool must not exceed maximum operating speed of accessory.

## Air Tool Oil and Grease

### G-3902 AIR TOOL OIL



**GA-8250**

2 oz tube Gear oil for GA-11 tools wick lubrication system



**GA-8450**

2 oz tube Gear grease for GA/GAL angle grinders



**GA-8350**

Lubrication gun for 2 oz tubes

## Replacement Guards

Model Number	SIZE and Tool Model
GA-3506	6" type 1 guard for GA-, GAL angle grinders
GA-3500	4" guard for GA-, GAL angle grinders
GA-3545	4 1/2" guard for GA-, GAL- angle grinders
GA-3480	3" guard for GA-, GAL angle grinders
GA-3500-SP	3" low profile guard for GA-, GAL angle grinders
GA-11208	5" guard for GA-11 angle grinder
GA-11204	4" guard for GA-11 angle grinder



## Repair Kits

Model Number	Description	Models
G-4001	Motor tune-up kit	All Patco grinders except G-3507
GA-11006	GA-11 angle head repair kit (incl. gear & pinion)	All GA-11 right angle grinders
GA-3005	Short angle tool repair kit (incl. gear & pinion)	All GA-/GS- right angle grinders
GA-3598	Short angle tool gear & pinion set	All GA-/GS- right angle grinders
GA-3820	Extended angle tool repair kit (incl. gear & pinion)	All GAL-/GSL- Ext. right angle grinders
GA-3972	Extended angle tool gear & pinion set	All GAL-/GSL- Ext. right angle grinders



## Double Angle (DA) Collets

### 200 SERIES

Model Number	Size
G-4158	1/8"
G-4159	3/16"
G-3729	1/4"
G-3375	3/8"
G-4164	23/64"



### 300 SERIES

Model Number	Size
G-0318	1/8"
G-0314	1/4"

\*Other sizes available upon request

## Wrenches and Special Tools

Model Number	Size
G-3856	7/16"
G-3857	1/2"
G-3858	9/16"
GA-3653	5/8"
G-3860	11/16"
G-3327	3/4"
GA-3651	Spanner
GA-3652	Spanner
G-3900 Removes G-3187 motor nut	Motor Nut Removal Tool
GA-3901 Removes GA-3487/GA-3489	Angle head Nut Removal Tool



## Drop In Motor Assemblies

Reduce downtime with drop in replacement motor assemblies.



**G-3183-ASSM**  
shown

Model Number		Model
G-0781-ASSM	Includes G-0858 collet body	G-3507
G-3186-ASSM	Includes G-3256 collet shank	G-1340-, G-1350-, GR-2510, GR-1810
G-3183-ASSM	Motor only	GA-11625, GA-11650
GE-3183-ASSM	Includes GE-3197 rotor nut	GE-1340-, GE-1350-
GA-3183-ASSM	Includes GA-3490 coupling	GA-1340-, GAL-1340-, GA-1350-, GAL-1350-
RE-3186-ASSM	Includes G-3256 collet shank	RE-3175-, RER-3175-

## Screened Inlet Bushing

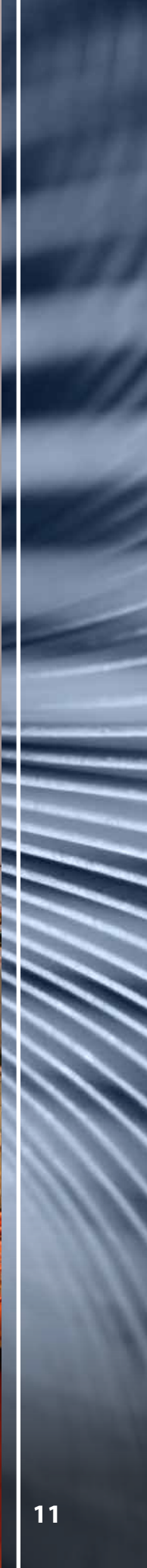


Model Number	Size
9555	1/4" MPT x 1/4" FPT
P-1438	1/4" MPT x 3/8" FPT
9553	3/8" MPT x 1/4" FPT

Model Number	Size
P-3838	3/8" MPT x 3/8" FPT
P-3812	3/8" MPT x 1/2" FPT
P-1238	1/2" MPT x 3/8" FPT
P-1212	1/2" MPT x 1/2" FPT

## PATCO COMPATIBLE PARTS CROSS REFERENCE

PATCO	C.P.	DOTCO	CLECO	I.R.	PATCO	C.P.	DOTCO
G-3001	A-043001				GA-3190	C-119190	
G-3083	C-069083				GA-3227	S-018227	
G-3087	C-113087				GA-3487	C-128487	
G-3089	C-114089				GA-3489	C-128489	
G-3098	C-133098				GA-3490	C-128490	
G-3179	C-119179				GA-3491	C-128491	
G-3180	C-119180				GA-3492	C-128492	
G-3181	C-119181				GA-3493	C-128493	
G-3182	C-119182				GA-3494	C-128494	
G-3183	C-119183				GA-3495	C-128495	
G-3184	C-119184				GA-3598	C-128496/C-128497	
G-3185	C-119185				GA-3498	C-128498	
G-3187	C-119187				GA-3499	C-128499	
G-3191	C-119191				GA-3500	C-128500	
G-3192	C-119192				GA-3501	C-128501	
G-3193	C-119193				GA-3502	C-128502	
G-3255	C-119255	2058	847803-4		GA-3588	C-050588	
G-3256	C-119256	2054	86338-4		GA-3617	C-129617	
G-3316	C-134316				GA-3652	C-131652	
G-3319	C-134319				GA-3661	C-094661	
G-3326	C-120326	500			GA-3819	S-064819	
G-3327	C-119327				GA-3858	S-077858	
G-3375	C-119730	212	32968-9	DG120700G6	GA-3870	C-131870	
G-3412	S-065412				GA-3972	C-131871/C-128497	
G-3515	P-053515				GA-3872	C-131872	
G-3649	C-120649				GA-3878	C-075878	
G-3726	C-091726				GA-8250		45-0980
G-3729	C-119729	208	32968-5	G160HD7001/4	GA-8350		45-0982
G-3749	C-121749				GE-3036	C-075036	
G-3777	C-118777				GE-3197	C-119197	
G-3791	C-087791				GE-3198	C-119198	
G-3856		1011691			GE-3200	C-119200	
G-3857		1014471			GE-3260	S-021260	
G-3858	C-116858	1004958			GE-3939	C-097939	
G-3859	C-121859				GE-3949	C-046949	
G-3860		1014472					
G-4158		204	32968-1	G1407002			
GA-3005	C-130005						



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**PATCO Air Tools**  
Manufacturer of Quality Air Tools and Components



# Notes

## Patco Air Tools Warranty and Terms

### WARRANTY

All **PATCO Air Tools, Inc.** pneumatic power tools are rigorously inspected and performance tested in our factory before shipping to our customers. If an inherent defect is found during normal use and service, **PATCO Air Tools, Inc.** will warrant this tool against defects in workmanship and materials for the first year of the tool. In the instances **PATCO Air Tools, Inc.** tools develops a performance problem, simply return the tool, transportation prepaid with your name, address and dated proof of purchase, along with a brief explanation of the defect. Upon examination and review at our factory, **PATCO Air Tools, Inc.** shall confirm that the tool qualifies for warranty status, and will repair or replace the tool at no charge to the customer. This warranty constitutes the entire obligation of **PATCO Air Tools, Inc.** relating to the sale of such product and its maximum liability is limited to the purchase price of such product. In no event shall **PATCO Air Tools, Inc.** be held liable for incidental, indirect, consequential or special damage of any kind arising from the sale or use of such product.

All parts considered wearable parts and products are NOT covered under this warranty. Examples of wearable items include, but not limited to bearings, contact wheels, rotor blades, regulators, valve stems, levers, shrouds, guards, O-rings, seals and gaskets.

**PATCO Air Tools, Inc.'s** warranty policy is contingent upon proper use of our tools in accordance with factory recommendations, instructions, and safety practices. It shall not apply to equipment that has been subjected to misuse, negligence, accident or tampering in any way so as to affect its normal performance.

### MERCHANDISE RETURNS

All returns must receive prior approval from **PATCO Air Tools, Inc.** and display a Returned Merchandise Authorization number. All authorized returns will receive credit upon validation as new merchandise in saleable condition. No merchandise will be authorized for return if used, abused, or modified in any way, unless under the terms of warranty. All returns are subject to a 20% restocking fee.

### CREDIT TERMS

Upon credit approval, all new accounts are subject to credit terms of net 30 with no interest, Any accounts 31 days in arrears are subject to credit watch, and any accounts 45 days in arrears will be placed on credit hold.

### MINIMUM ORDERS

All orders are subject to a \$30 net minimum. No order will be invoiced for less than \$30.



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