

Flex Arm

Torque Holder Catalog

FlexArm™

Quick Change Holders and Accessories

UNIFIED	METRIC	HELICOIL		P/N	PRICE
		FINE	COARSE		
TORQUE QUICK CHANGE HOLDERS (SIZE 1) - For Models A-32, S-36, M-60, RNR20 (with reducer)					
0-6	M1.6-M3.5	3, 4	2, 3, 4	16889B	\$ 84.00
8	M4	6	5	16890B	84.00
10	M4.5, M5		6	16891B	84.00
12		8	8	16892B	84.00
1/4	M6, M6.3	10	10	16893B	84.00
5/16	M7, M8	¼	12, 1/4	16894B	84.00
3/8	M10	5/16	5/16	16895B	84.00
7/16	M11	3/8		16896B	84.00
1/2	M12, M12.5	7/16	3/8	16897B	84.00
9/16	M14	½	7/16	16898B	84.00
5/8	M16	9/16	1/2	16899B	145.00
1/16 NPT OR 1/8 NPT Small Shank				164622B	84.00
1/8 NPT Large Shank				162710B	84.00
FIXED QUICK CHANGE HOLDERS (SIZE 1) - For Models A-32, S-36, M-60 (For chasing & re-threading)					
5/8	M16	9/16	1/2	16838	83.00
11/16	M18	5/8	9/16	16708	145.00
3/4			5/8	16709	145.00
13/16	M20	3/4		16710	145.00
7/8	M22		3/4	16711	145.00
15/16	M24			16715	170.00
1	M25	7/8		16712	170.00
1-1/16 OR 1-1/8	M27			16713	170.00
1-3/16 OR 1-1/4	M30			16714	170.00
1/4 NPT				164623	145.00
3/8 NPT				164624	145.00
1/2 NPT				164625	145.00
3/4 NPT				164626	170.00
1 NPT				164627	170.00
TORQUE QUICK CHANGE HOLDERS (SIZE 2) - For Models RNR20, RNRM20					
5/16	M7, M8			26894B	114.00
3/8	M10			26895B	114.00
7/16	M11	3/8		26896B	114.00
1/2	M12, M12.5	7/16	3/8	26897B	114.00
9/16	M14	1/2	7/16	26898B	114.00
5/8	M16	9/16	1/2	26899B	114.00
11/16	M18	5/8	9/16	26900B	114.00
3/4			5/8	26901B	114.00
13/16	M20	3/4		26902B	114.00
7/8	M22		3/4	26903B	114.00
1/4 NPT				268623RB	145.00
3/8 NPT				268624RB	145.00
1/2 NPT				268625RB	145.00
REDUCER, Size 2 to 1				59210	110.00
Small Spanner Wrench (to Adjust Size 1 and 2 Torque Holders)				FX900060	20.00

FlexArm™ Special Quick Change Holders

	P/N	PRICE
Jacob's Drill Chuck, (0-3/8" Capacity), Size 1	164100R	\$ 150.00
Jacob's Drill Chuck, (5/64-1/2" Capacity), Size 1	164105R	170.00
Jacob's Drill Chuck, (5/32-5/8" Capacity), Size 1 (for Models: RNR or RER)	164108R	180.00
1/4 Socket Drive Extension (5/16 Holder Required)	164110	78.00
3/8 Socket Drive Extension (9/16 Holder Required)	164120	78.00
1/2 Socket Drive Extension (9/16 Holder Required)	164130	78.00
1.0" Die Holder – For External Threading, Size 1	164135	150.00
1.5" Die Holder – For External Threading, Size 1	164140	190.00
2.0" Die Holder – For External Threading, Size 1	164150	190.00
2.5" Die Holder – For External Threading, Size 1	164160	235.00

FlexArm™ Options and Accessories

	P/N	PRICE
MOUNTING OPTIONS		
C-Clamp Mount (for Models: A-32, S-36 or M-60 Only)	FX900015	\$ 390.00
Magnetic Base with Flange Mount (for Models: S-36 or M-60)	FX900050	1,450.00
Magnetic Base with Flange Mount (for Models: RNR or RER)	FX900050R	1,555.00
Pedestal Mount (approx. 36" tall)	FX900030	420.00
Pedestal Mount - Adjustable (range 30"-50")	FX900032	725.00
STEEL CART: 24"W x 36"L x 36"H, 1000# Capacity: With 1/2" thick ground top and wheels, 2 rigid/2 swivel	FX900023A	On request
TABLES with 3/4" thick, ground steel top, 2000# Capacity:		
24"W x 48"L x 36"H	FX900020	On request
24"W x 60"L x 36"H	FX900021	On request
24"W x 48"L x 36"H w/wheels, 2 rigid/2 swivel NOT AVAILABLE FOR RNR MODELS	FX900028	On request
24"W x 60"L x 36"H w/wheels, 2 rigid/2 swivel	FX900029	On request
ACCESSORIES		
Horizontal Tapping Adapter (for Models: A-32, S-36 or M-60)	FX900220	390.00
Automatic Tap Lubricator System , Continuous Flow Style (for Models: A-32, S-36, or M-60 Only)	FX900075	780.00
Semi-Tap Lubricator System (Models: S36, M60, & all RNR)	FX900072	390.00
Automatic Depth Stop (400rpm thru 1500rpm and all RNR)	FX900090	515.00
Automatic Depth Stop (225rpm motor on S-36 or M-60 Only)	FX900085	805.00
Dead Handle for LIGHT Drilling Applications (S36, M60, RNR)	FX900045	80.00
Joystick Reverse for 225rpm motor Only	FX900084	410.00
Tap Stand – holds (12) Size 1 and (8) Size 2 Torque Holders	FX900040	90.00
LUBRICANTS		
Accu-lube Tap Lubricant (Gallon)	LB-2000	80.00
Hydraulic Oil for Air Motor (Gallon), ISO VG-32	EP-32	26.00
Grease Gun for 225rpm motor only	FX900070	55.00

Tap Holders

Torque Quick Change Holders (Size 4)					Torque Quick Change Holders (Size 3)				
<i>Unified</i>	<i>Metric</i>	<i>Helicoil</i>	<i>P/N</i>	<i>Price</i>	<i>Unified</i>	<i>Metric</i>	<i>Helicoil</i>	<i>P/N</i>	<i>Price</i>
					5/8	M16	1/2	36899B	\$ 215.00
1-1/2	M36		46912RB	\$ 445.00	11/16	M18	9/16	36900B	215.00
1-5/8	M39		46913RB	445.00	3/4		5/8	36901B	215.00
1-3/4	M42		46914RB	445.00	13/16	M20		36902B	215.00
1-7/8			46915RB	445.00	7/8	M22	3/4	36903B	215.00
1-1/4NPT			468628RB	445.00	15/16	M24		36904B	215.00
1-1/2NPT			468629RB	445.00	1	M25	7/8	36905B	215.00
2	M48		46916RB	620.00	1-1/8, 1-1/16	M27		36907B	215.00
Fixed Quick Change Holders (Size 4)					Torque Quick Change Holders (Size 2)				
					<i>Unified</i>	<i>Metric</i>	<i>Helicoil</i>	<i>P/N</i>	<i>Price</i>
1-7/16 and 1-1/2	M36	1-1/4	46852R	325.00	5/16	M7, M8	12, 1/4	26894B	114.00
1-5/8	M39	1-3/8	46853R	325.00	3/8	M10	5/16	26895B	114.00
1-3/4	M42	1-1/2	46854R	325.00	7/16	M11		26896B	114.00
1-7/8			46855R	325.00	1/2	M12, M12.5	3/8	26897B	114.00
2	M48		46856R	325.00	9/16	M14	7/16	26898B	114.00
1-1/4 NPT			464628R	325.00	5/8	M16	1/2	26899B	114.00
1-1/2 NPT			464629R	325.00	11/16	M18	9/16	26900B	114.00
Torque Quick Change Holders (Size 2)					3/4		5/8	26901B	114.00
					13/16	M20		26902B	114.00
					7/8	M22	3/4	26903B	114.00
					1/4 NPT			268623RB	145.00
Torque Quick Change Holders (Size 2)					3/8 NPT			268624RB	145.00
					1/2 NPT			268625RB	145.00

Tap Holders and Accessories

Torque Quick Change Holders (Size 1)					Special Quick Change Holders (Size 1) and Accessories		
<i>Unified</i>	<i>Metric</i>	<i>Helicoil</i>	<i>P/N</i>	<i>Price</i>	<i>Description</i>	<i>P/N</i>	<i>Price</i>
0-6	M1.6-M3.5	2, 3, 4	16889B	\$ 84.00	3/8 Jacobs Drill Chuck (0" - 3/8" capacity)	164100R	\$ 150.00
8	M4	5	16890B	84.00	1/2 Jacobs Drill Chuck (5/64" - 1/2" capacity)	164105R	170.00
10	M4.5, M5	6	16891B	84.00	5/8 Jacobs Drill Chuck (5/32" - 5/8" capacity)	164108R	180.00
12		8	16892B	84.00	Spanner Wrench, Small, Size 1 & 2 Torque Holders	FX900060	20.00
1/4	M6, M6.3	10	16893B	84.00	Spanner Wrench, Large, Size 3 & 4 Torque Holders	FX900065	40.00
5/16	M7, M8	12, 1/4	16894B	84.00	Stand for Tap Holders – holds (12) size 1 and (8) size 2 holders	FX900040	90.00
3/8	M10	5/16	16895B	84.00	Reducers		
7/16	M11		16896B	84.00			
1/2	M12, M12.5	3/8	16897B	84.00	Size 3 to Size 1		
9/16	M14	7/16	16898B	84.00	Required with any size 1 chuck holder		59310 225.00
5/8	M16	1/2	16899B	145.00	Size 3 to Size 2		
					Required with size 2 chuck holder		59320 225.00
1/16 NPT OR 1/8 NPT SMALL SHANK			164622B	84.00	Size 4 to Size 2		
					Required with size 2 chuck holder		59420 265.00
1/8 NPT LARGE SHANK			162710B	84.00	Size 4 to Size 3		
					Required with size 3 chuck holder		59430 265.00
OPTIONS AND ACCESSORIES							
Auto Depth Stop			FX900088	390.00	Table with Coolant Trough (with or without casters)		FX900022 2415.00
Digital Depth Control				1,500.00	Table with T-Slots (with or without casters)		<i>Price on Request</i>
Semi-Tap Lubricator			FX900071	515.00	CUSTOM TABLES available on request		